

Clamp-On Flow Sensor

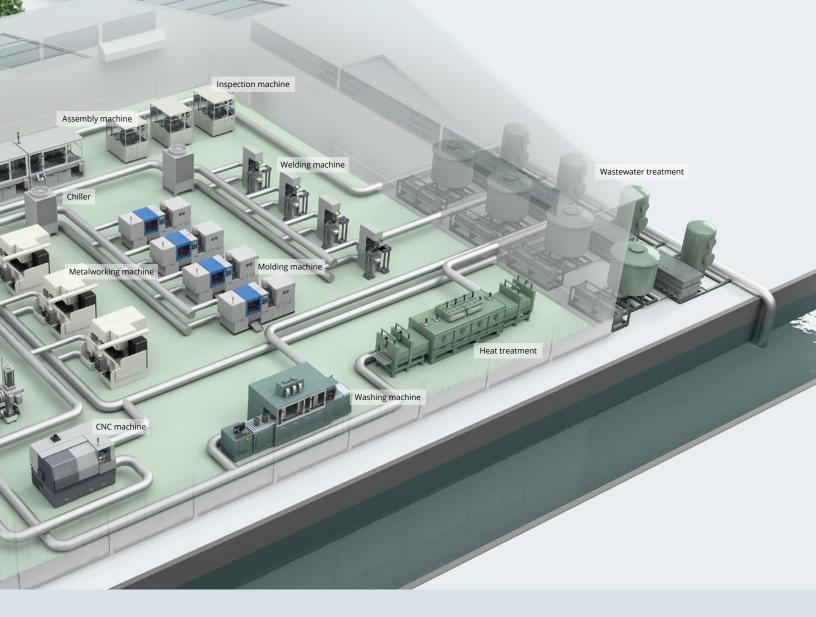
NEW FD-H Series





Which processes or machines in your facility utilize liquids?

Liquid Examples		Process & Machine Examples	
Water	Oils	Molding/Casting	Parts Washing
Chemicals	Coolants	Welding	CNC/Grinding
Grease	Adhesives	Induction Heating	Assembly
DI Water	Product	Wastewater Treatment	Mixing



What are the risks if the liquid does not flow properly?

Many risks and problems can arise if liquids are not flowing properly. Consider the potential negative impacts to your machines or processes if the liquid is not flowing correctly.

Damaged Equipment

Downtime

Scrapped Parts

Wasted Resources

How are you currently monitoring liquid flow?

To prevent problems, it is necessary to continuously monitor flow and recognize potential issues quickly. Consider if your current monitoring techniques are adequate.

Nothing

Visual Checks

Mechanical Sensors

High Accuracy Meters

All you need to do is CLAMP-ON







Benefits of Clamp-On:

KEYENCE is the world leader in Clamp-On flow monitoring. This revolutionary technology has made flow monitoring possible in more places than ever before by making implementation easier and less cumbersome than conventional flow sensors.

No Pipe Modifications	No Pressure Loss	
No Downtime	No Contamination	
Fast Installation	No Leakage	
No Clogging	No Maintenance	

FD-H Series Clamp-On Liquid Flow Sensor



Utilize Anywhere

Any Pipe

Any Liquid

Any Condition



Unmatched Features

Intuitive Display

Universal Connectivity

Impressive Accuracy



Complete Process Monitoring

Concentration Sensing

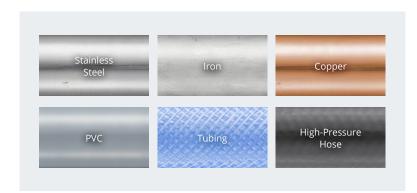
Temperature Sensing

Level Sensing

Utilize Anywhere



Iron/Copper/Stainless Steel [¼" to 1 ¼"] 24.6 Rigid Plastic/PVC [1/4" to 1 1/4"] 33.7 Hose/Tube [ø13 to ø63 0.51" to 2.48"] Hose Type High-Pressure Hose [Ø13 to Ø63 0.51" to 2.48"] Hose Type



Any Pipe

Including Flexible Hoses

Monitor flow on more pipes than ever before, including braided hoses. Clamp-on flow monitoring has never been more versatile.





Any Liquid

Stable and Reliable Detection

Improvements in the sensing technology in the FD-H Series make it possible to detect the majority of liquids. From DI water to high viscosity liquids, the FD-H Series can provide consistently stable detection from outside of the pipe or hose.



Any Condition

Standard Type High-Temp Type

Bubbles in the liquid flow have long been a problem for clamp-on flow sensors, but not anymore. The new hybrid detection method, utilized by the FD-H Series, makes it possible to continue detecting in the presence of bubbles or particulates to provide unmatched stability.



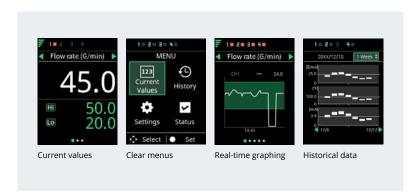
Nearly Any Temperature

Hight-Temp Type

Even under extreme circumstances where the pipe temperature is exceedingly hot, the FD-H Series can still provide a solution. The High Temperature models offer excellent heat resistance and can be exposed to pipe temperatures of up to 180°C (357°F).

Unmatched Features





All-In-One Display

Everything at Your Fingertips

No manuals necessary with clear menus and even clearer displays. From easy to read graphs to historical data, the FD-H provides display options for any user.

One year of data is stored and can be output via USB

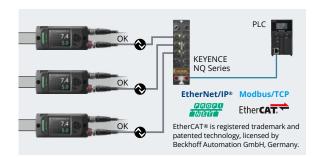




Built-In Temperature Sensor

Standard Type

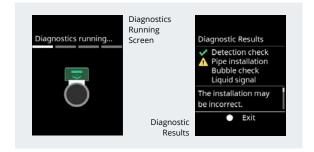
Monitor flow and temperature with one unit, eliminating the need for additional equipment, installation, and setup. Combining flow and temperature data will allow you to understand your system better than ever.



Universal Connectivity

Control Outputs, Analog Outputs, & IO-Link

The FD-H Series allows users to mix and match control outputs, analog outputs, and inputs to fit any setup. The FD-H Series also offers IO-Link communication to provide limitless data over a network.



Diagnostic Function

Built-In Troubleshooting Ensures Stability

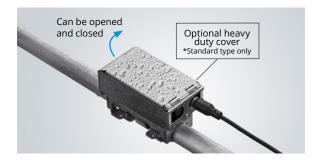
No more guessing why the stability is low. The FD-H Series offers a built-in diagnostics function that will check multiple factors and then make appropriate recommendations to improve stability.



Impressive Accuracy

Standard Type High-Temp Type

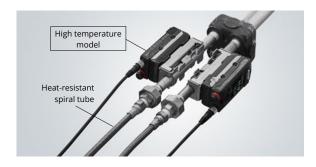
The FD-H Series provides an impressive absolute accuracy specification of $\pm 3\%$ of the reading value. This makes the FD-H Series capable of general detection, as well as more precise detection when needed.



Environmentally Resistant

Waterproof, Dustproof, & Impact Resistant

The FD-H is designed for the factory environment and boasts enclosure ratings of IP65 and IP67. Along with this, an optional heavy duty cover is available to prevent impact damage if necessary.



Mounts in Tight Spaces

No More Bulky Flow Sensors

Space is always at a premium on machines, and this is extremely apparent when it comes to piping. The small size and detachable display make the FD-H Series the perfect size to fit nearly anywhere.

COMPLETE PROCESS MONITORING

Extend Beyond Flow Sensing to Understand the Full System







Level

Sensing Guide Pulse Level Sensor FL Series

≥ Pg.16



Consolidate your monitoring into one display



Scan for More



Look at more than just flow!

Concentration

Temperature

Level

Introducing Complete Process Solutions

Monitor and manage multiple variables all through one centralized device.

The FD-H Series does not stop at simply monitoring flow, it can also integrate with up to two other devices to provide a complete picture of your machine's performance. Along with flow rate, other variables like concentration, level, and temperature can be centralized into the FD-H to help optimize your equipment usage and prevent costly downtime.

Avoid Costly Manufacturing Issues

Downtime

Scrapped Parts

Equipment Damage

Examples of Complete Process Monitoring

Heat transfer control for molds [Flow Rate + Temperature]

Monitoring of mold release agent [Flow Rate+Level]

Quality control during quenching [Flow Rate + Concentration]

Coolant reservoir monitoring/filling [Flow Rate + Concentration + Level]



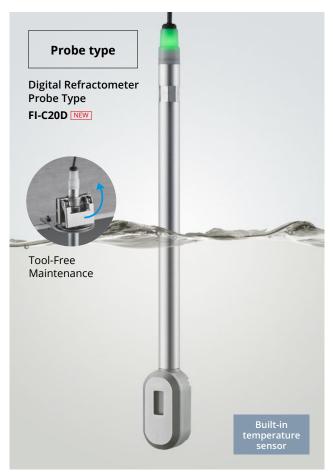
Coolant management for grinding or CNC machines



Cooling water management for die casting machines



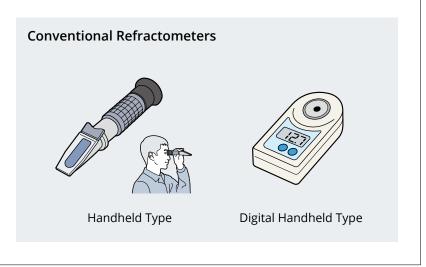
Digital Refractometer





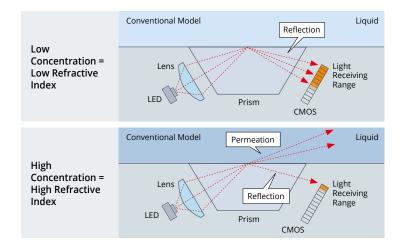
Replace Frustrating Conventional Refractometers

Handheld refractometers represent a costly and labor intensive way of monitoring the concentration of specific liquids. Since they depend on an operator to regularly check the Brix% of the liquid, they are prone to inconsistent readings, missed readings, and delays in detecting problems that could damage machinery or parts. By continuously monitoring concentration with a digital refractometer, operator interaction is eliminated and problems are detected immediately.



Flow Rate + Concentration

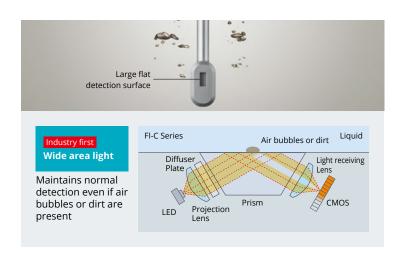
FD-H Series



Measuring Refractivity

Using Light Reflection to Indicate Concentration

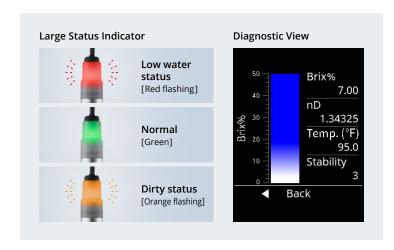
The FI-C Series operates by measuring the refractive index of the liquid and converting this value to a Brix%. This is done by monitoring how much light is reflected off of the inner surface, as opposed to being absorbed by the liquid. As concentration changes, so does the refractive index. This is especially useful for water-based coolants.



Stable and Reliable Detection

Not Impacted by Bubbles or Debris

By utilizing an innovative wide area light method, the FI-C Series is able to provide consistent and stable detection in harsh conditions. The wide area light ensures that bubbles and dirt on the lens do not affect detection. The surface is also rugged and resistant to scratching from particulates that may be in the liquid.



Understanding at a Glance

Large Status Indicator & Detailed Display

Both the in-line and probe type models feature a large three-color indicator light. This indicator can display the concentration status, as well as alert operators to unseen issues in the tank or pipe. By looking at the display on the FD-H or FI-1000, it is even easier to understand the current situation with all the necessary information on one screen.



Clamp-On Temperature Sensor

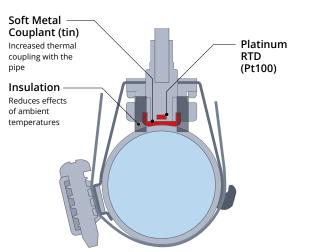








The FI-T Series utilizes several innovative techniques to provide the most reliable temperature measurement from outside the pipe. The contact point between the FI-T Series and the pipe is made of a soft metal that conforms to the shape of the pipe easily to ensure minimal air gaps. Along with this, special insulation is utilized to greatly minimize the effects of the ambient temperature. Lastly, a platinum RTD is used to ensure a dependable readings.



Flow Rate + Temperature

FD-H Series



Easy Installation

No Pipe Modification Necessary

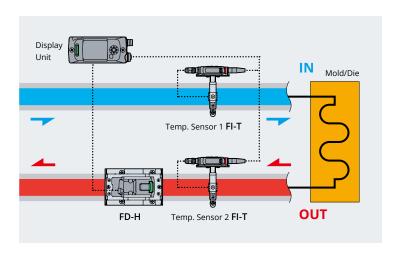
Eliminate downtime and installation time by simply clamping the FI-T Series temperature sensor on the outside of the pipe. The FI-T Series offers several different models that are compatible with a range of pipes from 1/8" to 8" in size. All of these models can be mounted in seconds to start monitoring temperature immediately.



Dedicated Display Amplifier

Easy to Read OLED Display

The FI-T Series can be connected to the FD-H, FI-1000, or even used by itself. In all situations, the FI-T offers a dedicated display that can be mounted near the unit for monitoring with a quick glance. The OLED display can be easily read and also allows for quick adjustments on the fly.



Heat Transfer Monitoring

No Calculations Needed

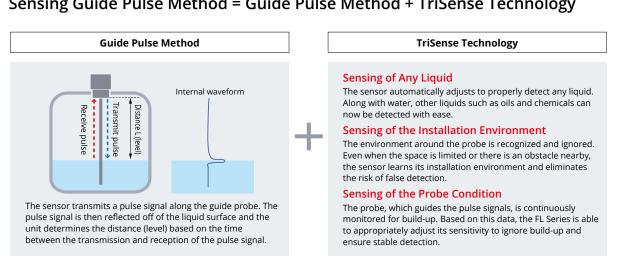
When you combine two FI-T Temperature Sensors with the FD-H Series, it is possible to calculate the amount of heat that is being transferred into or out of a system. By monitoring the heat transfer rate, it is easier to recognize potential issues before they arise. This is ideal for molding or casting applications where heat transfer is key.



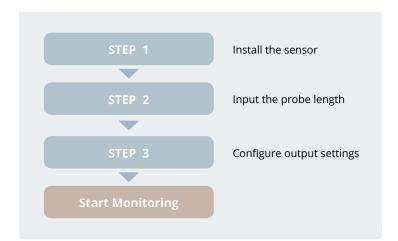
Sensing Guide Pulse Level Sensor



Sensing Guide Pulse Method = Guide Pulse Method + TriSense Technology



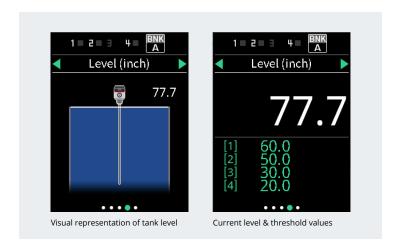
FD-H Series



Simple and Easy Installation

Ready in Just 3 Steps

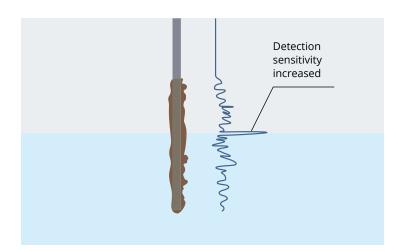
Startup is almost immediate after installation of the FL Series unit. Simply input the probe length and necessary output thresholds to start stably detecting liquid level. This eliminates the need for empty tank adjustments and other time consuming tasks associated with conventional level sensors.



Remote Monitoring

Understand Level at a Glance

It is not always easy to see the display on the top of a large tank. By connecting the FL Series to the FD-H Series or the FI-1000, you now have a remote display that can be mounted in a convenient location with ease. The different display options make it a breeze to understand the current tank level situation.



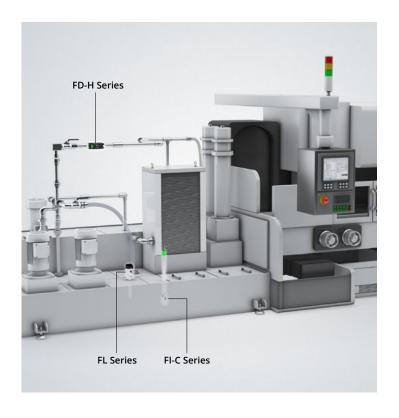
Build-Up Resistance

Only Clean When Absolutely Necessary

The sensor automatically optimizes liquid level detection by differentiating between the liquid level and build-up on the probe. This ensures stable detection for long periods of time. If there is too much accumulation or build-up to conduct stable detection, a warning signal can be sent before problems occur.

APPLICATIONS

Complete process monitoring applications

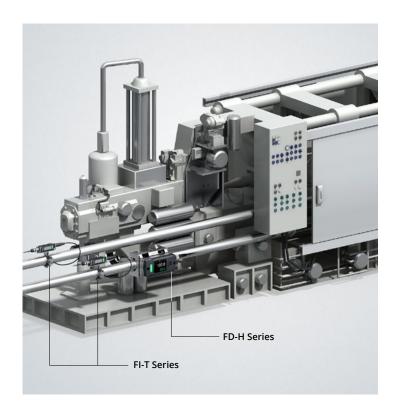


Metalworking Machines

(CNC Machines/Grinders)

Liquid	Water-soluble coolant
Flow Rate	FD-H Series
Concentration	FI-C Series
Temperature	FI-C/FI-T Series
Level	FL Series

Simultaneous monitoring of the flow rate, concentration, and temperature of water-soluble coolant ensures the quality of parts is maintained and potential issues are detected immediately. Everything from proper coolant concentration & tank level to potential flow obstructions can be monitored in one system.



Die Casting Machines

Liquid	Cooling water for dies
Flow Rate	FD-H Series
Temperature	FI-T Series
Liquid	Water-soluble mold-release agent
Concentration	FI-C Series

In addition to monitoring the flow rate of the mold cooling water, two temperature sensors are installed on the inlet and outlet sides to measure the heat transfer. By monitoring the heat transfer, it is easy to recognize that proper heating and cooling of the dies is occurring. In addition, monitoring the concentration of the water-soluble mold-release agent ensures the product releases properly each time.



Molding Machines

(Engineering plastics and glassreinforced resins)

Liquid	Oil for mold temperature control
Flow Rate	FD-H Series
Temperature	FI-T Series

High-temperature oil is used when molding engineering plastics or glass-reinforced resins, and it is important for quality control to maintain mold temperatures properly. In addition to monitoring the oil flow to detect mold clogs, a temperature sensor can check the temperature of the oil leaving the thermolator to ensure that it is within the correct range.



Induction Hardening Machines

Liquid	Quenching water
Flow Rate	FD-H Series
Concentration	FI-C Series
Temperature	FI-C/FI-T Series

Proper tempering is key when it comes to induction hardening. Not only is the flow rate of the liquid important but also the temperature and concentration of the liquid. All of these variables can be monitored simultaneously to ensure the proper quality and strength of these parts.

FD-H Series Detection Principles



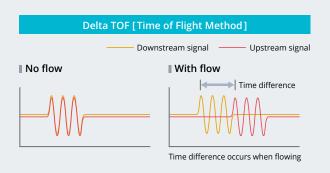


Standard model

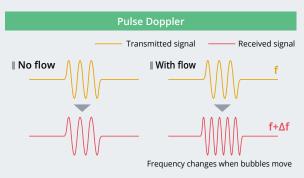
High temperature model Measurement accuracy

±3.0% of RD

The FD-H Series is equipped with a proprietary algorithm that allows it to achieve a measuring accuracy of $\pm 3.0\%$ of RD (reading value). It is also resistant to environmental changes, like ambient temperature fluctuations, and can provide stable detection for a long period of time.



Delta TOF determines the flow rate by monitoring two ultrasonic signals (one moving in the direction of flow and one moving against the direction of flow) and measuring the difference in time to move through the liquid. This time difference correlates to the flow rate. By using two signals, the readings remain consistent and stable regardless of external factors such as temperature changes.



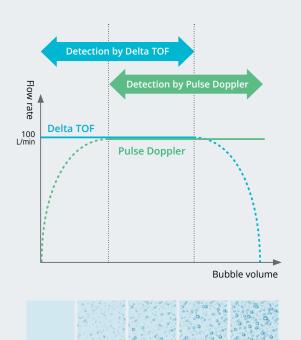
The Pulse Doppler method works when there are bubbles or particulates in the liquid by transmitting and receiving a pulse on the same element. The element transmits a pulse that is reflected back by a bubble or particulate in the liquid. Based on the speed of the liquid, the pulse returns back at a different frequency. This difference in frequency correlates to the flow rate.

Hybrid Detection Principle

Delta TOF without bubbles

Pulse Doppler with bubbles

Automatically switches the detection method based on the amount of bubbles present



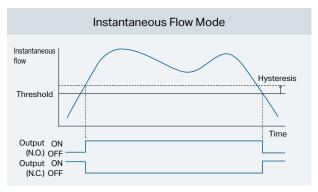
Both detection methods are continuously being monitored. The unit will switch accordingly as the amount of bubbles in the liquid changes. This ensures a seamless transition and no delays in detection.

Standard model

High temperature model Span adjustment not required Automatic correction of liquid sound velocity Conventional ultrasonic flow meters typically require a span adjustment to provide accurate monitoring due to the differences in properties from one liquid to another. The FD-H Series calculates the liquid sound velocity automatically and uses this information to set the appropriate span adjustment and ensure precise detection.

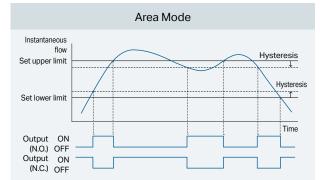
Various Detection Modes to Suit Any Application

Find out if the instantaneous flow has decreased



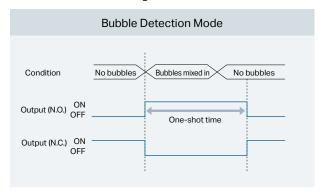
Output switches depending on the threshold value set for instantaneous flow.

Find out if the instantaneous flow is outside an acceptable range



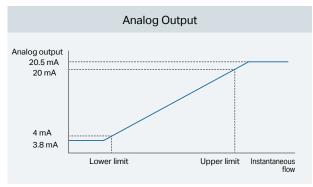
Output switches when the instantaneous flow falls outside the acceptable range.

Find out if bubbles have gotten into the fluid



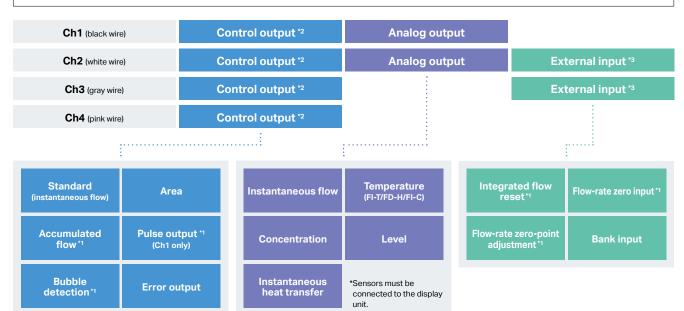
This mode detects bubbles within the pipe and provides a one-shot output.

Monitor variations in the flow rate



The signal is output from 4–20 mA or 0–20 mA depending on the specified lower and upper limits. (Above image depicts 4–20 mA.)

Mix and Match IO to Fit Your Needs

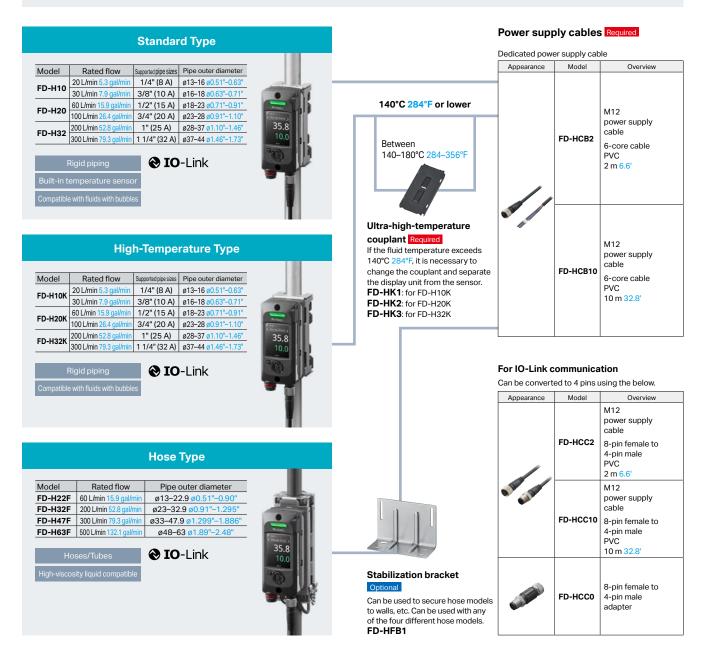


^{*1} Flow sensor only *2 Concentration sensor: low liquid output; Level sensor: stability alert output; Temperature sensor (when two units are connected): Accumulated heat pulse output (Ch1 only), accumulated heat output can be assigned separately.

^{*3} Concentration sensor: concentration hold; Temperature sensor (when two units are connected): Accumulated heat reset can be assigned separately.

Standard Type High-Temperature Type Hose Type IO-Link **IO**-Link **IO**-Link ø13 to ø44 ø0.51" to 1.73" ø13 to ø44 ø0.51" to 1.73" ø13 to ø63 ø0.51" to 2.48" Tubing Pressure Stainless Steel Iron PVC Bubbles Bubbles Hybrid Detection Principle Hybrid Detection Principle Delta TOF Delta TOF + Pulse Doppler Delta TOF + Pulse Doppler Compatible fluid temperature up to 85°C 185°F Compatible fluid temperature up to 180°C 356°F Compatible fluid temperature up to 100°C 212°F Built-in temperature sensor Measuring accuracy ±3.0% of RD Measuring accuracy ±3.0% of RD Repeatability ±0.3% of F.S.* Repeatability ±0.3% of F.S.* Repeatability ±0.3% of F.S.* Automatic correction of liquid sound velocity Automatic correction of liquid sound velocity Reflective Reflective Transmission type type type Built-in High temperature Hose mounting temperature sensor 180°C 356°F compatible The bracket design The built-in thermistor Use with temperatures up to maintains uniform enables simultaneous 180°C 356°F with a couplant pressure on six sides of measurement of flow rate (sold separately). (Up to the hose. Stable and temperature. 140°C 284°F when not used) long-term detection is possible even with hoses that are easily deformed.

Clamp-on Flow Sensor FD-H Series



Accessories (Display Unit Related)





Connection cable when separating the display Optional

A dedicated cable for when using the display unit separated from the sensor.

Appearance	Model	Overview
44	FD-HCS2	Display unit separation connection cable PVC 2 m 6.6'

Can be extended an additional 18 m 59.1' (for a total of 20 m 65.6') using these M12-M12 connector cables.

OF OF	OP-85503	2 m 6.6' PVC
	OP-85504	5 m 16.4' PVC
	OP-88075	2 m 6.6' PUR
	OP-88076	5 m 16.4' PUR

[■] To output historical data to a PC: USB cable OP-51580 (2 m 6.6) or OP-86941 (5 m 16.4) can be used. Historical data that can be output includes: 1) Instantaneous data and stability for every 10 seconds over the past 7 days, 2) Instantaneous data and stability for every 10 minutes over the past year, 3) Accumulated flow data for every hour over the past year, 4) Accumulated heat transfer data for every hour over the past year, and 5) Up to 100 events.

FD-H Series





Multi-Port

The Y-shaped connector below is required when connecting more than one device

FD-HY1



Multi-Port Configurations

Using the Y-shaped connector, you can connect a mix of concentration, level, and temperature sensors. (Up to one each of the concentration and level sensors, and up to two temperature sensors.)

Display Unit (Standalone)

If not using an FD-H flow sensor, please use the following display model.

FI-1000



M8 4-pin to M12 4-pin cable

Maximum extension of 20 m 65.6' from the display unit to the temperature sensor display amplifier

Model	Overview	
OP-88456	2 m 6.6' PVC	
OP-88457	5 m 16.4' PVC	
OP-88071	2 m 6.6' PUR	
OP-88072	5 m 16.4' PUR	

When extending the cable length beyond 2 m 6.6'



M12 4-pin to M12 4-pin cable

Maximum extension of 20 m 65.6' from display unit to concentration sensor (with FI-C40F cable length considered to be 0 m 0')

Model	Overview	
OP-85503	2 m 6.6' PVC	
OP-85504	5 m 16.4' PVC	
OP-88075	2 m 6.6' PUR	
OP-88076	5 m 16.4' PUR	



M12 8-pin-M12 4-pin cable for FL Series

Maximum extension of 20 m 65.6' from the display unit to the level sensor

Model	Overview	
OP-88444	2 m 6.6' PVC	
OP-88445	5 m 16.4' PVC	
OP-88446	10 m 32.8' PVC	

*When extending the cable, please use one of OP-88444/88445/88446, and an M12 4-pin to M12 4-pin junction cable (OP-85504 5 m 16.4' PVC, etc.).

Clamp-on Temperature Sensor FI-T Series







Model	Supported pipe sizes	Pipe outer diameter
FI-T8	1/8", 1/4" (6 A/8 A)	ø8-14 ø0.31"-0.55"
FI-T15	3/8", 1/2" (10 A/15 A)	ø14-22ø0.55"-0.87"
FI-T25	3/4", 1" (20 A/25 A)	ø22-38 ø0.87"-1.50"
FI-T50	1 1/4", 1 1/2", 2" (32 A/40 A/50 A)	ø38-70 ø1.50"-2.76"
FI-T100	2 1/2", 3", 3 1/2", 4"	ø70–126
	(65 A/80 A/90 A/100 A)	ø2.76"-4.96"
FI-T200	5", 6", 8" (125 A/150 A/200 A)	ø126-220
		ø4.96"-8.66"

M8-M8 extension cable
Optional

Maximum extension of 20
m 65.6' from display
amplifier to head

OP-88673 PVC 2 m 6.6' **OP-88672** PVC 10 m 32.8'

*If using the FI-T temperature sensor on its own, use a 4-pin M8 connector cable. (Examples: OP-87625 (PVC, 2 m 6.6), OP-87626 (PVC, 10 m 32.8), OP-87628 (PUR, 2 m 6.6), OP-87629 (PUR, 10 m 32.8)

Digital Refractometer FI-C Series





Model	Installation					
FI-C20D	Probe type					
Options						

Appearance Model Overview

FI-CDB1 Dedicated bracket for probe type

FI-CD1 Extension pipe*
0.4 m 1.3'

FI-CD2 Extension pipe*
0.8 m 2.6'

Installation

2S ferrule attached to

dedicated pipe attachment

*Only one extension pipe can be used per setup

In-Line Type



Options					
Appearance	Model	Overview			
00	FI-CF1	Pipe attachment Rc3/4			
100 m	FI-CF3	Pipe attachment NPT3/4			
00	FI-CF2	Pipe attachment Rc1-1/2			
	FI-CF4	Pipe attachment NPT1-1/2			
-					

Sensing Guide Pulse Level Sensor FL Series

Model

FI-C40F







Chemical type FL-C001



+ probe and accessories For details, see the FL Series catalog.

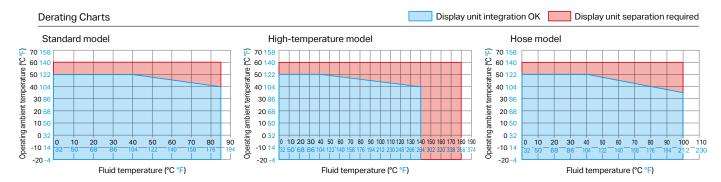


Model				a illouer/ riigii	-temperature n	nouel (N)		Hose model			
Model		FD-		FD-H20		FD-H32		FD-H22F	FD-H32F	FD-H47F	FD-H63F
			110K	FD-l			H32K				
Sunnorted -	Pipe outer diameter					ø28-37 ø1.10"-1.46"		Ø13-22.9 Ø0.51"-0.90"	Ø23-32.9 Ø0.91"-1.295	Ø33-47.9 Ø1.299*-1.886	ø48–63 ø1.89"-2.48"
nine diameter	A nominal B nominal	8 A 1/4"	10 A	15 A 1/2"	20 A	25 A 1"	32 A	-		_	
		1/4"	1/4" 3/8" 1/2" 3/4" 1" 1 1/4" Metal piping, hard plastic piping* Soft plastic piping, all hoses (braided hoses, pressure-resistant rubber h								
Supported pig Supported flu			IMI	etai piping, nar		gr' fluids (water, oi	l abamiaala at		ali noses (braided nos	es, pressure-resistar	it rubber noses, etc.)**
Supported III	uus	Cto	ndard madal: (0E°C 22 10E		on pipe surfac					
Supported flu	uid temperatures		perature mode			zing on pipe su		0-100°C	32–212°F (no f	reezing on pipe	e surface)*2
Rated flow		20 L/min 5.3 gal/min	30 L/min 7.9 gal/min	60 L/min 15.9 gal/min	100 L/min 26.4 gal/min	200 L/min 52.8 gal/min	300 L/min 79.3 gal/min	60 L/min 15.9 gal/min	200 L/min 52.8 gal/min	_	
Zero cut flow	(variable, initial value)	0.3 L/min 0	.08 gal/min	0.5 L/min 0	.13 gal/min	1.0 L/min	0.3 gal/min	0.5 L/min 0.13 gal/min	1.0 L/min 0.3 gal/min	2.0 L/min 0.5 gal/min	5.0 L/min 1.3 gal/min
Detection prin				Delta TOF + F	Pulse Doppler				Delt	a TOF	
	correction for speed of sound in liquid			Ye							
Display					QVGA 2.0	model: color L		cator light			
Display updat							imes/second	T		1	
, _	Instantaneous flow (L/min)		0.01/0.1/1 (det								efault value: 1)
	Integrated flow (L)	0.01/0.	.1/1 (default va				alue: 1; up to 8 digits)			0.01/0.1/1 (default	value: 1; up to 8 digits)
Response tim						/5.0 s / 10.0 s	/30.0 s / 60.0 s	120.0 s / 200	0.0 s		
	Between 10 and 100% of F.S.			±3.0% (-		_	
	Between 0 and 10% of F.S.										
Repeatability	*4, b		0.5 s: ±1.0%, 1 s: ±0.7%, 2.5 s: ±0.45%, 5 s: ±0.3%, 10 s: ±0.2%, 30 s: ±0.15%, 60 s: ±0.1% of F.S.								
Hysteresis		Variable L/min m³/h G/min									
Flow rate unit											
	increments (L)	0.02–999.99 Standard model: 12.0°C 12.5°E (sine temporature 0.50°C 22.123°E)									
	re measurement accuracy rature of 25°C 77°F)*4	Standard model: ±2.0°C ±3.5°F (pipe temperature 0–50°C 32–122°F), ±3.0°C ±5.4°F (pipe temperature 50–85°C 122–185°F) High-temperature model: —									
· · · · · · · · · · · · · · · · · · ·	Unit	13.0 C15.41 (pipe temperature 30-63 C 122-1631) high-remperature model.— MJ/h kW kBTU/h									
	Display resolution		Instantan	sous valus (M. I	/b): 0 01/0 1/1	(default value 0		volue (M. I): 0.0	1/0 1/1 (dofoul	t value () 1)	
	Pulse output increments (MJ)		IIIStaritari	eous value (IVIJ	711). 0.0 170. 17 1		999.99	value (IVIJ). U.U	170.171 (deladi	t value 0.1)	
	Accumulation period						c. 1 year				
	Data reading						B2.0				
	I/O connector	M12 8-pin connector (male)									
	Output (Ch1/2/3/4)					output mode / utput 30 VDC o	integrated flov				
1/0	Analog output (Ch1/2)					mA (switchable	-				
(switchable)						r-rate zero inpu	•				
	External input (Ch2/3)					rent: 1.5 mA or					
	Power voltage					C, ripple (P-P) 1					
Power supply E	Current consumption		240	mA or less (wh		sensor standalo			ding load curr	ent)*8	
Protection cir						ection, power s		~			
Network com	patibility					IO-L	ink*9				
	Enclosure rating					IP65/67 (IE	C 60529)*10				
Environmental	Operating ambient temperature		Sensor he	ad: -20 to +60	°C -4 to +140°	F (no freezing);	Display unit: -	20 to +50°C -4	to +122°F (no	freezing)*2	
resistance	Operating ambient humidity					35–85% RH (no					
_	Vibration resistance					pectral density					
	Shock resistance			100 m/s		6), 16 ms pulses			d Z axes		
H	Display unit					PPS/PET/POM		w: PAR			
Material	Sensor head					odel: PEEK/PPS/P SUS304/SUSXM7		Sensor element: sp		R/SUS304; Cable: PVC g bracket: PPS/PBT/P	; OM/SUS304/SUSXM7
Weight						Standard model: ap High-temperature mode		Approx. 770 g 27.16 oz	Approx. 880 g 31.04 oz	Approx. 1130 g 39.86 oz	Approx. 1360 g 47.97 oz

- *1 For fluids through which ultrasonic waves propagate, and which do not contain a large quantity of bubbles. Detection may be unstable depending on the type and condition of the pipe.
- *2 When the display unit is mounted directly on the sensor head, there is a de-rating according to the ambient temperature and fluid temperature.
- *3 When using with fluids at temperatures of 140°C 284°F or greater, equip with the separately sold ultra-high-temperature couplant FD-HK1/HK2/HK3. Furthermore, the display unit must be separated from the sensor based on the de-rating.
- *4 This is the guaranteed value from verification performed at KEYENCE inspection facilities. Measurement error may occur depending on the type and condition of the customer's pipes, the type of fluid, the fluid temperature and other factors. *5 This is the value for when the zero point is adjusted, for a constant 25°C 77°F environment, taking into account the linearity and span error.
- *6 In a state where flow velocity distribution is stable. Does not include pulsation and fluctuations in flow velocity distribution due to equipment factors. Please also convert the given F.S. (full scale) using the rated flow range.
- 17 Can be used when two temperature sensors (sold separately) are connected.

 *8 640 mA or less including load. When connecting devices such as temperature sensors, please add on the current consumption of each sensor (up to a maximum of 830 mA or less).
- 9 Supports IO-Link specification v.1.1/COM2 (38.4 kbps). Setting files can be downloaded from the KEYENCE website (www.keyence.com). IO-Link is a trademark or registered trademark of PROFIBUS Nutzerorganisation e.V. (PNO).

*10 When a USB connection is in use, IP65/67 compliance is impaired.



Temperature Sensors (FI-T)



Model			FI-T8	FI-T15	FI-T25	FI-T50	FI-T100	FI-T200	
	Pipe outer	diameter	ø8-14 ø0.31"-0.55"	ø14-22 ø0.55"-0.87"	ø22-38 ø0.87"-1.50"	ø38-70 ø1.50"-2.76"	ø70-126 ø2.76"-4.96"	ø126-220 ø4.96"-8.66"	
Supported pipe	A nominal		6 A, 8 A	Ι 10 Δ 15 Δ Ι 20 Δ 25 Δ Ι 32 Δ 40 Δ 50 Δ Ι		65 A, 80 A 90 A, 100 A	125 A, 150 A 200 A		
diameter	B nominal		1/8", 1/4"	3/8", 1/2"	3/4", 1"	1 1/4", 1 1/2", 2"	2 1/2", 3" 3 1/2", 4"	5", 6", 8"	
Supported pi	pe materials				Metal	piping			
Supported te	mperature ra	ange			-20 to +180°0	C-4 to +356°F*1			
Display resolu	ution				0.1°C	32.18°F			
Response tim	ne				5 s (50% response),	15 s (90% response)*2			
Display ampli	ifier averagin	g time		0.1	s / 10.0 s / 20.0 s / 30.0	s/60.0s/120.0s/30	0.0 s		
Measuremen	t accuracy				±0.9°F (pipe temperatu				
(ambient tem	perature of 2	25°C 77°F)		±1.0°	C ±1.8°F (pipe tempera		6°F)*2,3		
Hysteresis			Variable						
Measuremen			Pt100 4-wire type						
Display meth			Organic EL, status indicator light						
Power supply	-	or	M8 4-pin connector						
Current cons	umption	T	20 mA or less (excluding load current)*4						
	I/O (switchable)	Output (Ch1/Ch2)	Control output: switching NPN/PNP setting Open collector output: 30 VDC or less, maximum 100 mA/ch or less, residual voltage 2.5 V or less						
When used	(switchable)	Analog output (Ch2)		4–20 mA / 0–20 mA (switchable), load resistance 260 Ω or less					
standalone*5	Power volta	age	20-30 VDC, ripple (P-P) 10% included; Class2/LPS						
	Protection	circuit	Protection against reverse power connection, power supply surges, output short circuits, and output surges						
	Network co	mpatibility			IO-L	ink* ⁶	,		
	Enclosure r		IP65/IP67 (IEC60529)						
Environmental		mbient temperature	-10 to +60°C -14 to +140°F (no freezing)						
resistance		ambient humidity	35–85% RH (no condensation)						
10010101100	Vibration re		10–500 Hz; power spectral density: 0.816 G²/Hz; X, Y and Z directions						
	Shock resis		100 m/s² (approx. 10 G), 16 ms pulses, 1000 times each for X, Y and Z directions						
	Display am					OM / SUS303			
Material	Sensor hea			Head: PPS	/ SUS303 / Sn; Pipe cla		e: fluororesin		
	Display ampl	ifier mounting bracket	SUS304 Approx. 70 g 2.47 oz Approx. 80 g 2.82 oz Approx. 65 g 2.29 oz Approx. 70 g 2.47 oz Approx. 100 g 3.53 oz Approx. 120 g 4.23 oz						
Weight			Approx. 70 g 2.47 oz	Approx. 80 g 2.82 oz	Approx. 65 g 2.29 oz	Approx. 70 g 2.47 oz	Approx. 100 g 3.53 oz	Approx. 120 g 4.23 oz	

- *1 When pipe temperature is 100°C 212°F or more, the display amplifier cannot be mounted on the pipe clamp unit. Install the amplifier so it is insulated from the heat from the pipe.
 *2 This is the guaranteed value from verification performed at KEYENCE inspection facilities. Measurement error may occur depending on the type and condition of the customer's pipes and fluid, the ambient temperature and other factors.

 *3 This is the value for a constant 25°C 77°F environment, taking into account absolute error and repeatability.
- *House the value of a Constant 25 CP Environment, taking into account absolute first an artifectations of the display unit.

 *6 Supports IO-Link specification v.1.1/COM2 (38.4 kbps). Setting files can be downloaded from the KEYENCE website (www.keyence.com).

 IO-Link is a trademark or registered trademark of PROFIBUS Nutzerorganisation e.V. (PNO).

Concentration Sensors (FI-C)

Туре		Probe type	Pipe type			
Model	Main unit	FI-C20D	FI-C	40F		
wodei	Attachment	_	FI-CF1/CF3	FI-CF2/4		
Detection princ	iple	Refractive index (s	urface light source)			
Rated concentr	ation range	Brix: 0-20% (nD: 1.32500-1.37000)	Brix: 0-40% (nD: 1	1.32500–1.41000)		
Display range		Brix: 0-25%	Brix: 0	-50%		
Supported fluid		Non-corrosive aqueous solutions (such as water		gents, etc.)*1		
Supported fluid	temperature	0-70°C 32-158	^{3°} F (no freezing)			
Connection dia	meter		FI-CF1: Rc3/4 (20 A); FI-CF3: NPT3/4	FI-CF2: Rc1 1/2 (40 A); FI-CF4: NPT1 1/2		
Rated pressure				a or less		
Pressure resist	ance		2.0	MPa		
Display resolut	on	Brix: 0.01/0.1% ((nD: 0.	default value: 0.1) 00001)			
Response time		1.0 s / 2.5 s / 5.0 s / 10.0 s / 30	0.0 s / 60.0 s / 120.0 s / 200.0 s			
Measurement a	iccuracy	Brix: ±0.2%*².3 (nD: ±0.0003)				
Concentration	unit	Brix nD*₄				
Temperature m	easurement accuracy	±1.0°C 1.8°F*2				
Display method		Status indicator light				
Current consur	nption	25 mA or less				
	Enclosure rating	IP65/IP67 (IEC60529)				
Environmental	Operating ambient temperature	−10 to +60°C 14 to +140°F (no freezing)				
resistance	Operating ambient humidity	35–85% RH (no	o condensation)			
resistance	Vibration resistance	10–500 Hz; Power spectral density				
	Shock resistance	100 m/s² (approx. 10 G), 16 ms pulses, 1	000 times each for X, Y and Z direc	etions		
Material	Liquid end materials (main body)			ent: sapphire ; Gasket: FFKM		
iviaterial	Liquid end materials (attachment)	<u>-</u>	Body: SCS16A	A; Gasket: FKM		
	Other materials	Indicator light: PPSU / TPU / PBT Cable: PUR	Body: SUS304; PPS indicator light: PPSU / TPU / PBT Cable: PVC			
Weight		Approx. 480 g 16.93 oz	Main body: approx. 410 g 14.46 oz; FI-CF1/CF3: approx. 790 g 27.87 oz; FI-CF2/CF4: approx. 1360 g 47.97 oz			

^{*1} Use water as the solvent, and use materials that are soluble in water. If the particles are not water soluble, such as with slurry, the refractive index may not change.

^{*2} This is the guaranteed value from verification performed at KEYENCE inspection facilities. Measurement error may occur depending on the type, condition and temperature of the fluid used by the customer, as well as other factors. *3 This is the value obtained when sucrose solution is used in a constant 20°C 68°F environment, and absolute error and repeatability is taken into account.

^{*4} When using solutions other than sucrose solutions, concentration can be adjusted via span adjustment.

Level Sensors (FL)



		Standard	Sanitary type	Chemical type			
Model		FL-001	FL-S001	FL-C001			
Measurem	ent range	100-2000 mm 3.94"-78.74" *1	17.87"–78.74"				
Measurable r	relative permittivity of medium*2	2 or higher 3 or higher					
Resolution	*3		1 mm 0.04"				
Linearity*3			±3 mm 0.12"				
Temperatu	re characteristic		0.1 mm/°C				
Undetectable	Upper side*4	25 mm 0.98"	25 mm 0.98"	25 mm 0.98"			
area	Lower side*4,5	10 mm 0.39"	45 mm 1.77" max.	33 mm 1.30" max.			
Judgment	output response time		Minimum 0.4 s				
Lateral tord	que of probe		6 N·m				
Tank press	ure	-0.1 to +0.5 MPa	−0.1 to +1 MPa	-0.1 to +0.1 MPa			
Material	Liquid end materials	Probe: SUS304 Housing bottom seal: PTFE Gasket: FKM (interior of seal)	Sheath: PFA Probe: SUS304 (does not come into direct contact with liquid)	Sheath: PFA Probe: SUS304 (does not come into direct contact with liquid)			
Housing		Metal portion of case: SUS304, SUS303 Metal portion of case: SUS304 Metal portion of case: PBT, PAR, NBR, HNBR, PET Resin portion of case: PBT, PAR, HNBR, EPDM, PTFE, PPSU, PET		Resin portion of case: PPS, PPSU, FKM, PVC Cable connector: brass with nickel plating			
Connection diameter		G3/4	G3/4 2S ferrule				
Output	Judgment output/alarm output	NPN/PNP open collector (switching type) 30 VDC or less, max 50 mA for each Residual voltage NPN 2 V or less, PNP 2.5 V or less, N.O./N.C. switchable					
Output	Analog output	4-20 mA maximum load resistance 350 Ω (Response time: 0.1 s after output result [90% response]) Ripple (P-P) when work is stopped: 2% F.S. or less					
Network co	ompatibility		IO-Link*6				
Analog	Resolution	1 mm 0.04"					
output	Zero accuracy	±0.1 mA (zero point = 4 mA)					
accuracy	Full-scale accuracy		±0.2 mA (full-scale = 20 mA)				
	Operating ambient temperature	-20 to +60°C -4 to +140°F	-20 to +60°C -4 to +140°F	-10 to +60°C 14 to +140°F			
Fau decommental	Operating ambient humidity		35–85% RH (no condensation)				
Environmental resistance	Temperature of medium used	-20 to +100°C -4 to +212°F	-20 to +150°C -4 to +302°F	-10 to +110°C 14 to +230°F			
resistance	Vibration resistance	10–55 Hz, doub	le amplitude 0.75 mm 0.03"; 2 hours each in X, Y	and Z directions			
	Shock resistance	300 m/s ² 3 times in each of 6 directions					
Enclosure i	rating		IP67				
Power volta	age		–30 VDC, ripple (P-P) 10% included, Class 2 or L				
Current co	nsumption	300 i	mA (at 10 V) / 120 mA or less (at 30 V) (excluding	load)			
Applicable	cable		M12 connector 8-pin				
Weight		400 g 14.11 oz	670 g 23.63 oz	380 g 13.40 oz			

^{*1} For types with even longer measurement ranges, please contact KEYENCE. *2 Value within 100 mm 3.94" from the walls of the metal tank. If using a resin tank, please contact KEYENCE.

*3 Measured under the following conditions.

Medium	Water
Tank material	Metal
Linearity range	Within 6 cm 2.36" on the upper side to 1 cm 0.39" on the lower side
Response time	4 9

	FL-001	FL-S001	FL-C001
Upper side	50 mm 1.97"	50 mm 1.97"	25 mm 0.98"
Lower side	30 mm 1.18"	Maximum length 65 mm 2.56"	Maximum length 53 mm 2.09"

^{*5} Sanitary/chemical-type lower-side undetectable areas will differ based on probe length.

Standalone Display Unit (FI-1000)

Model		FI-1000					
Display		QVGA 2.0 model: color LCD, status indicator light					
Display update cycl	e	Approx. 10 times/second					
Heat calculation	Unit	MJ/h, kW, kBTU/h, GJ/h, MW, MBTU/h					
Heat calculation function*1	Display resolution	Instantaneous value (MJ/h): 0.01/0.1/1 (default value 0.1); Integrated value (MJ): 0.01/0.1/1 (default value 0.1)					
Turiction .	Pulse output increments (MJ)	0.02–999.99					
Data accumulation	Accumulation period	Approx. 1 year					
Data accumulation	Data reading	USB2.0					
Power supply I/O co	onnector	M12 8-pin connector (male)					
1/0	Output (Ch1/2/3/4)	NPN/PNP setting switching, open collector output 30 VDC or less, max. 100 mA/ch or less, residual voltage 2.5 V or less					
I/O (switchable)	Analog output (Ch1/2)	4–20 mA/0–20 mA (switchable), load resistance 500 Ω or less					
(Switchable)	External input (Ch2/3)	Short circuit current: 1.5 mA or less; input time: 20 ms or more					
Dower cupply	Power voltage	20–30 VDC, ripple (P-P) 10% included, Class 2/LPS					
Power supply	Current consumption	55 mA or less (display unit standalone, excluding load current)*2					
Protection circuit		Protection against reverse power connection, power supply surges, output short circuits, and output surges					
Network compatibil	ity	IO-Link*3					
	Enclosure rating	IP65/IP67 (IEC60529)*4					
For decourse a tel	Operating ambient temperature	-20°C to +50°C -4°F to +122°F (no freezing)					
Environmental resistance	Operating ambient humidity	35–85% RH (no condensation)					
	Vibration resistance	10–500 Hz; Power spectral density: 0.816 G²/Hz; X, Y and Z directions					
	Shock resistance	100 m/s ² (approx. 10 G), 16 ms pulses, 1000 times each for X, Y and Z directions					
Material		Body: PPS / PET / POM; Display window: PAR					
Weight		Approx. 120 g 4.23 oz					

^{*1} Available when the separately sold flow meter FD-R Series and two temperature sensors are connected.

^{*6} Supports IO-Link specification v.1.1/COM2 (38.4kbps).IO-Link is a registered trademark or trademark of PROFIBUS Nutzerorganisation e.V. (PNO).

^{*2 455} mA or less including load. When connecting devices such as temperature sensors are connected.

*3 Supports IO-Link specification v.1.1/COM2 (38.4 kbps). Setting files can be downloaded from the KEYENCE website (www.keyence.com). IO-Link is a trademark or registered trademark of PROFIBUS Nutzerorganisation e.V. (PNO). *4 When a USB connection is in use, IP65/67 compliance is impaired.

The FD-H Series allows users to allocate control outputs, external inputs, and analog outputs to 4 different I/O channels (Ch1 through Ch4) according to the user's settings.

Wire color	Role				
Brown	Power supply + 20–30 V				
Blue	GND				
Black (Ch1)*1	Choose from control output or analog output				
White (Ch2)	Choose from control output, analog output, or external input*2				
Gray (Ch3)	Choose from control output or external input*2				
Pink (Ch4)	Control output (Fixed)				

- *1 IO-Link compatible wire when connected to an IO-Link module. Also note that only Ch1 supports pulse output.
- *2 When using the bank input function, two external input wires are necessary. Set both Ch2 and Ch3 to external input.
- *3 When using a M12 8-pin-4-pin conversion cable or adapter, the four wires—brown, blue, black for Ch1, and white for Ch2—can be used as follows.



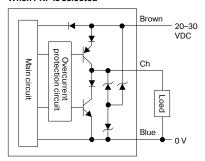
- ① Brown
- 3 Blue
- ② White (Ch2)
- 4 Black (Ch1)

(1) Wiring of channel to which control output has been selected

When NPN is selected

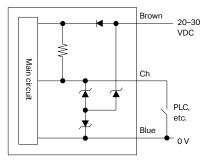
Brown 20-30 VDC Ch Blue 0 V

When PNP is selected

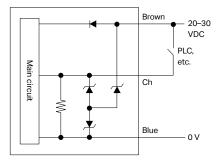


(2) Wiring of channel to which external input has been selected

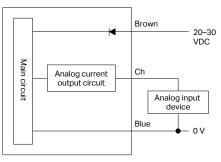
When NPN is selected



When PNP is selected



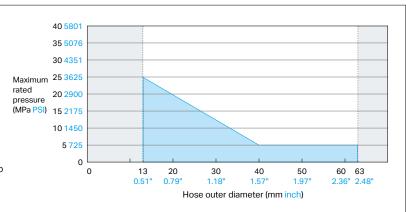
(3) Wiring of channel to which analog output has been selected



*Can be switched to 4–20 mA or 0–20 mA using the settings $\,$

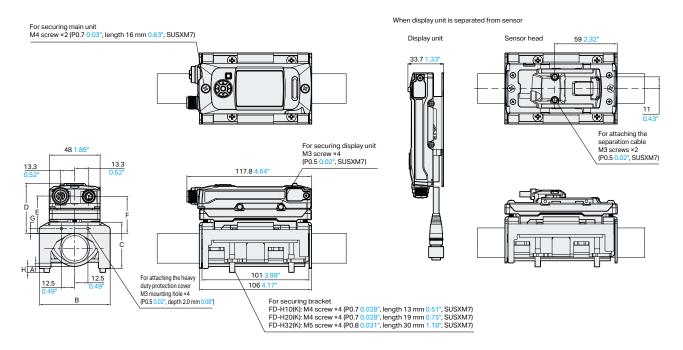
Recommended High-Pressure Hose Characteristics

When utilizing the FD-H Series with a high-pressure hose, please check the maximum rated pressure and the outer diameter to estimate the level of reinforcement (number of resin/metal layers). If the hose is highly reinforced it may affect the stability of detection. Utilize the chart on the right to determine if the hose characteristics fall in the acceptable blue range. Testing may be required if the characteristics do not fall within the blue range.

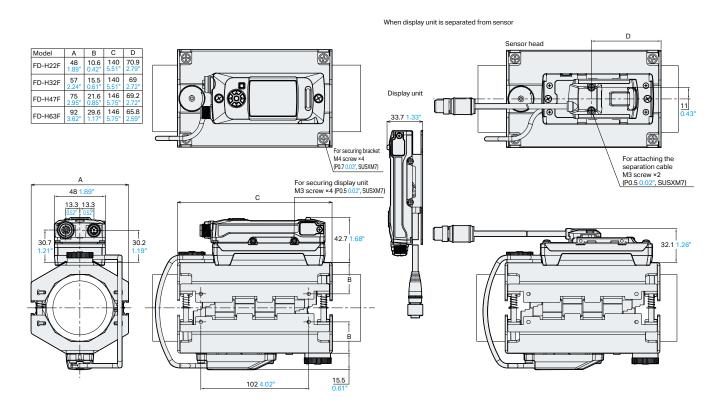


Standard models / High-temperature models

Model	Α	В	С	D	Е	F	G	Н
FD-H10	2 0.08"	38 1.50"	25.3 1.00"	47.4 1.87"	35.4 1.39"	34.9 1.37"	5.2 0.20"	Max 1.6 0.06"
FD-H20	Max 2.5 0.10"	48 1.89"	30 1.18"	47.4 1.87"	35.4 1.39"	34.9 1.37"	4.1 0.16"	Max 3.4 0.13"
FD-H32	Max 4.2 0.17"	67 2.64"	43.7 1.72"	47.4 1.87"	35.4 1.39"	34.9 1.37"	4.7 0.19"	Max 5.7 0.22"
FD-H10K	2 0.08"	38 1.50"	25.3 1.00"	56.4 2.22"	44.4 1.75"	43.9 1.73"	5.2 0.20"	Max 1.6 0.06"
FD-H20K	Max 2.5 0.10"	48 1.89"	30 1.18"	56.4 2.22"	44.4 1.75"	43.9 1.73"	4.1 0.16"	Max 3.4 0.13"
FD-H32K	Max 4.2 0.17"	67 2.64"	43.7 1.72"	56.4 2.22"	44.4 1.75"	43.9 1.73"	4.7 0.19"	Max 5.7 0.22"



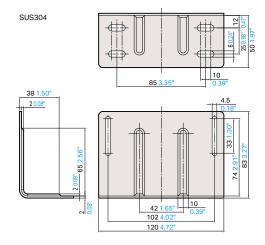
Hose models



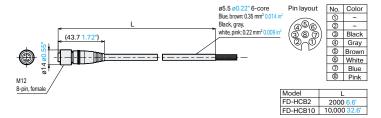
Stabilization bracket

FD-H power supply cables

FD-HFB1



M12 power supply cable 8-core FD-HCB2/HCB10



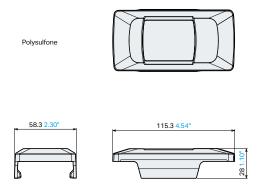
M12 power supply cable (for heavy duty use) 8-core FD-HCB10G



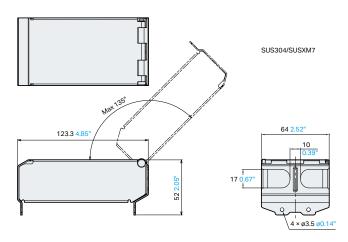
FD-H display unit protection cover

FD-H display unit heavy duty protection cover

FD-HP1



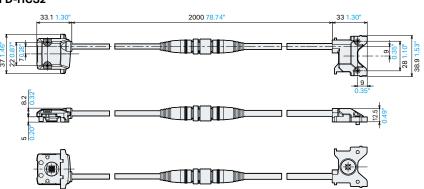
FD-HP2



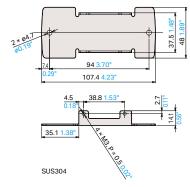
Display unit separation cable

Display unit separation bracket

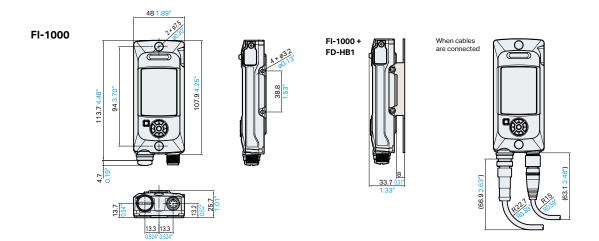
FD-HCS2



FD-HB1

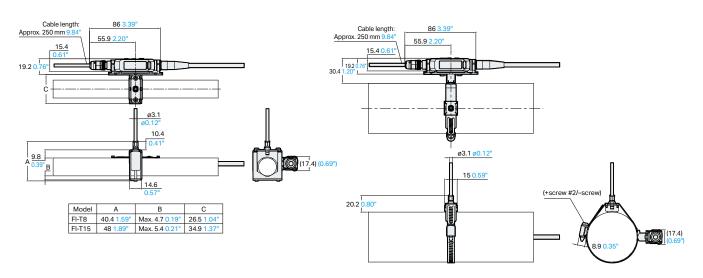


Display Unit (FI-1000)



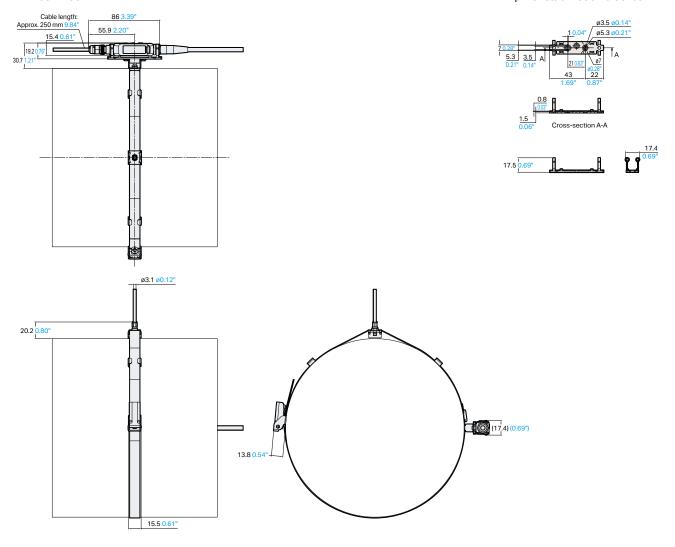
Temperature Sensors (FI-T)

FI-T8/T15 FI-T25/T50



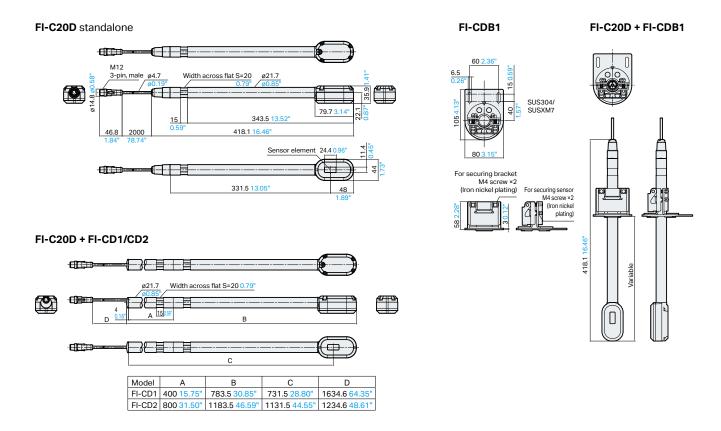
FI-T100/T200

Amplifier stabilization bracket

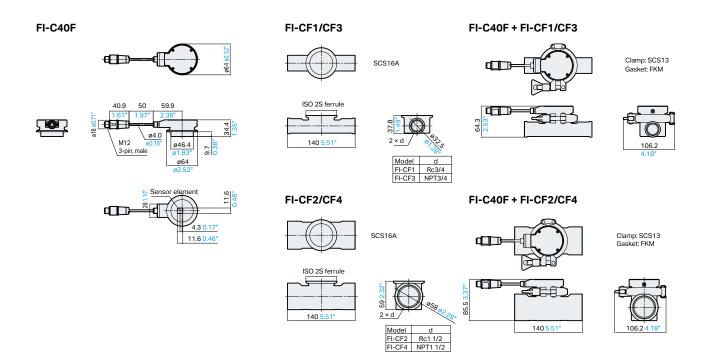


Concentration Sensors (FI-C)

Probe type

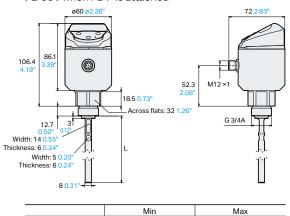


In-Line type



Level Sensors (FL)

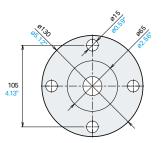
FL-001 when FL-P is attached

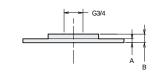


^{100 3.9} ${}^\star For \ types \ with \ even \ longer \ measurement \ ranges, \ please \ contact \ KEYENCE.$

2000 78.74

OP-87573/87577



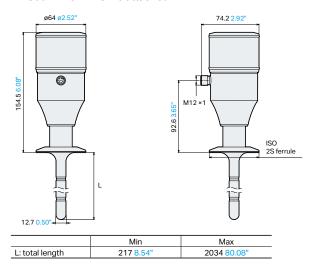


• JIS 5K 50A equivalent (Listed as "equivalent" as thickness differs from that stipulated in JIS 5K 50A)

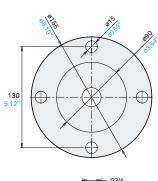
	Α	В		
OP-87573	5 0.20"	11 0.43"		
OP-87577	14 0.55"	21.5 0.85"		

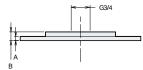
FL-S001 when FL-SP is attached

L: probe length



OP-87574/87578

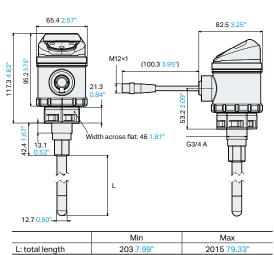




JIS 5K 65A equivalent (Listed as "equivalent" as thickness differs from that stipulated in JIS 5K 65A)

	Α	В
OP-87574	5 0.20"	11 0.43"
OP-87578	14 0.55"	21.5 0.85"

FL-C001 when FL-CP is attached



OP-87642/ 87645



	Α	В	С
OP-87642	35 1. <mark>38</mark> "	32 1. <mark>26</mark> "	5 0.20"
OP-87645	39.8 1.57"	35.7 1.41"	15 0.59"

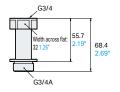
OP-87548



OP-87561/ 87562



OP-87551



Clamp-On Flow Meter FD-R Series

KEY FEATURES:

- \blacksquare Clamps on to 1 ½" to 8" pipes with as little as four screws
- Superior environmental resistance with IP-65/67/69K and Nema 4X ratings
- I High powered signals and automatic build-up resistance ensure lasting detection









Chilling Tower Monitoring

Wastewater Monitoring

Large Scale Mixing

Flow Meters

Supported pipe size (Outer diameter)	Appearance	Rated flow velocity range	Flow rate range (Typical)	Weight	Model
1 1/2" (40A) (ø44 to ø55 ø1.73" to ø2.17")			36 to 400 L/min 9 to 100 gal/min 2.4 to 24 m³/h	Approx.	ED DEG
2" (50A) (ø55 to ø64 ø2.17" to ø2.52")			36 to 600 L/min 9 to 150 gal/min 2.4 to 36 m³/h	2.5 kg 5.51 lb	FD-R50
2 1/2" (65A) (ø64 to ø83 ø2.52" to ø3.27")			90 to 1000 L/min 24 to 260 gal/min 5.4 to 60 m³/h	Approx.	
3" (80A) (ø83 to ø100 ø3.27" to ø3.94")		0.3 m/s to 5 m/s	90 to 1500 L/min 24 to 390 gal/min 5.4 to 90 m³/h	3.0 kg 6.61 lb	FD-R80
4" (100A) (ø100 to ø127 ø3.94" to ø5.00")			220 to 2500 L/min 60 to 660 gal/min 12 to 150 m³/h	Approx.	FD-R125
5" (125A) (ø127 to ø152 ø5.00" to ø5.98")			220 to 3700 L/min 60 to 990 gal/min 12 to 220 m³/h	- 3.3 kg 7.28 lb	
6" (150A) (ø152 to ø191 ø5.98" to ø7.52")			570 to 5500 L/min 150 to 1400 gal/min 36 to 330 m³/h	Approx.	ED DOGS
8" (200A) (ø191 to ø220 ø7.52" to ø8.66")			570 to 9500 L/min 150 to 2500 gal/min 36 to 570 m³/h	3.5 kg 7.72 lb	FD-R200

^{*}The minimum flow rates (zero cut flow rates) can be changed in the settings.

Cables

Specifications	Appearance	Length	Material	Weight	Model
Indoor use (standard)		2 m 6.6'	PVC	Approx. 55 g 1.94 oz	OP-75721
indoor use (standard)		10 m 32.8'	Brass nickel plating	Approx. 220 g 7.76 oz	OP-85502
Indoor use (oil resistant)		2 m 6.6'	PUR	Approx. 75 g 2.65 oz	OP-87636
		10 m 32.8'	Zinc nickel plating	Approx. 260 g 9.17 oz	OP-87637
Outdoor use		10 m 32.8'	PUR SUS316L	Approx. 310 g 10.93 oz	OP-88196

Clamp-On Micro-Flow Sensor FD-X Series



KEY FEATURES:

- Monitor micro-flow in tubes or pipes from ø3 mm to ø13.8 mm ø0.11" to 0.55"
- Compatible with any liquid, even highly viscous liquids like grease, FIPG, and adhesives
- Small shot amounts can be monitored precisely with built-in calibration tools







Dispensing

Filling

Spraying

Supported	Supported pi	pe diameters	Clamp set			Sensor head		Rated
pipes	Pipe outer diameter*	Installable range	Appearance	Model		Appearance	Model	flow range
	ø3 0.12"	ø2.7 to 3.7		FD-XC1R1			FD-XS1	0 to 1000 mL/min
	1/8"(3.18 mm 0.13")	ø0.11" to 0.15"		TD-XOIKT	-			
	ø4 ø0.16"	ø3.5 to 4.5 ø0.14" to 0.18"		FD-XC1R2				
	ø6 ø0.24"	ø5.5 to 6.5 ø0.22" to 0.26"		FD-XC8R1				0 to 3000
	1/4" (6.35 mm 0.25")	ø5.9 to 6.9 ø0.23" to 0.27"	OF THE	FD-XC8R2	•		FD-XS8	mL/min
Plastic piping/ tubing	ø8 ø0.31"	ø7.5 to 8.5 ø0.30" to 0.33"		FD-XC8R3	_			0 to 8000 mL/min
	3/8" (9.53 mm 0.38")	ø9.0 to 10.0 ø0.35" to 0.39"		FD-XC20R1				0. 45.4
	ø10 ø0.39"	ø9.5 to 10.5 ø0.37" to 0.41"		FD-XC20R2	- - •		FD-XS20	0 to 15 L/min
	ø12 ø0.47"	ø11.5 to 12.5 ø0.45" to 0.49"		FD-XC20R3				0 to 20 L/min
	1/2" (12.7 mm ø0.50")	ø12.2 to 13.2 ø0.48" to 0.52"		FD-XC20R4				
	ø3 0.12"	001.55	4.5				FD-XS1	0 to 1000 mL/min
	1/8"(3.18 mm 0.13")	ø2.8 to 5.5 mm ø0.11" to 0.22"	P. Carrier	FD-XC1M	•			
Metal piping	ø4 ø0.16"		,					
	ø6 ø0.24"	ø5.5 to 8.3 mm ø0.22" to 0.33"		ED VOCA		13	FD-XS8	0 to 3000 mL/min
	1/4" (6.35 mm 0.25") ø8 ø0.31"			FD-XC8M	•			0 to 8000 mL/min
	3/8" (9.53 mm 0.38")			FD-XC20M1			FD-XS20	0 to 8000 mil/min
	ø10 ø0.39"	ø8.3 to 10.8 mm	1					0 to 15 L/min
	ø10.5 ø0.41"	ø0.33" to 0.43"						
	ø12 ø0.47"				-			0 to 20 L/min
	1/2" (12.7 mm 0.50")			FD-XC20M2	XC20M2			
	ø13.8 ø0.54"	23.40 10 0.00						

^{*}Inch notation does not refer to the B-nominal in the JIS or ANSI standards, but to the standard whereby 1 inch = 25.4 mm.

^{*}For a complete FD-X Series setup, please reference the FD-X Series brochure or contact your local KEYENCE office.







Simplified Integration

Any System

Any Device

Any Location



Intuitive Software

Direct or Remote Connection

Automatic Device Recognition

Easy Real-Time Configuration



Unmatched Monitoring

Fully Customizable Displays

Reduced Downtime

Improved Preventive Maintenance



Various Network Protocols

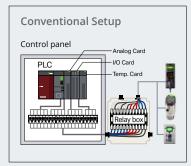
EtherNet/IP®

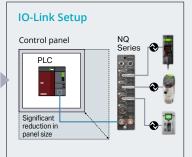
PROFINET

Modbus/TCP and more

What is IO-Link?

IO-Link communication allows sensors to share large amounts of information with an IO-Link Master Unit via a single connection point. The master unit then converts this information to a common network protocol to communicate with a PLC, greatly reducing wiring.





Complete Process LineUp

KEYENCE offers a full lineup of process devices beyond the FD-H and FI Series

Do you have larger (>1 1/4") or smaller (< 1/4") pipes or tubes?

FD-R Series

Clamp-On Flow Meter

The FD-R Series can clamp-on to pipes as large as 8" with ease.

▶ Pg.36



FD-X Series

Clamp-On Flow Sensor

The FD-X Series is ideal for micro-flow monitoring in small tubes or pipes.

Pg.37



Do you monitor pressure?

GP-M Series

Heavy Duty Digital Pressure Sensors

The GP-M Series can monitor both gas and liquid pressure.

See KEYENCE GP-M Catalog



Do you understand your facility compressed air usage?

Clamp-On Gas Flow Meter

The FD-G Series offers a clamp-on solution for compressed air monitoring.

FD-G Series

See KEYENCE FD-G Catalog



Do you network your sensors to access more data and control?

NQ Series

Network Communication Module

The NQ Series IO-Link communication modules allow users to gather data from sensors and devices around a machine and convert it to a common network communication format. This device simplifies wiring, while providing a level of detail and control that has not been seen before.

≥ Pg.38







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